

# ExRun Valve actuators with continuous control

ExRun - ... - Y  
ExRun - ... - CTS

Subject to change!

Electrical, explosion proof linear actuators – 500 N to 10,000 N  
24...240 VAC/DC, 5...60 mm adjustable stroke  
ATEX tested in acc. with directive 94/9/EC for zone 1, 2, 21, 22

## Compact. Easy installation. Universal. Cost effective. Safe.

Type	Force	Supply	Motor running time	Control mode	Feedback	Wiring diagram
ExRun- 5.10 - Y	0,5 kN / 1,0 kN	24...240 VAC/DC	2 / 3 / 6 / 9 / 12 s/mm	0...10 VDC, 4...20 mA	0...10 VDC, 4...20 mA	SB 1.0
ExRun- 25.50 - Y	2,5 kN / 5,0 kN	24...240 VAC/DC	2 / 3 / 6 / 9 / 12 s/mm	0...10 VDC, 4...20 mA	0...10 VDC, 4...20 mA	SB 1.0
ExRun- 75.100- Y	7,5 kN / 10,0 kN	24...240 VAC/DC	4 / 6 / 9 / 12 / 15 s/mm	0...10 VDC, 4...20 mA	0...10 VDC, 4...20 mA	SB 1.0
ExRun- ... - CTS	Types as above with aluminium housing and seawater resistant C5-M painting (exterior parts in stainless steel, cable glands brass nickel-plated)					

### Product views and applications

...Run



Side view



Back view with terminal box



...Run mounted on valve



Compact body



### Description

ExRun valve actuators are the new generation of electrical, explosion proof adjustment and control valves and other motorized applications for HVAC systems in chemical, pharmaceutical, industrial and offshore/onshore plants, for use in Ex-areas zone 1, 2 (gas) and zone 21, 22 (dust).

Highest protection class and IP66 protection, compact dimensions, little weight, universal functions and technical data and an integrated heater guarantee safe operation even under difficult environmental conditions. High quality brushless motors guarantee long life.

All actuators are programmable and adjustable on site. Special tools or equipment are not required. Motor running times and forces, according to the actuator type, are selectable or adjustable on site. The integrated universal power supply is self adaptable to input voltages in the range of 24...240 VAC/DC. The actuators are 100 % overload protected and self locking.

The modular concept offers the possibility to mount adjustable end switches for signalization.

### Highlights

- ▶ For all type of gas, mixtures, vapours and dust for use in zone 1, 2, 21 and 22
- ▶ Universal supply unit from 24...240 VAC/DC
- ▶ Integrated junction box
- ▶ Motor running times 2–3–4–6–9–12–15 s/mm, acc. to type
- ▶ Continuous control, feedback signals 0...10 VDC and 4...20 mA
- ▶ Reverse function
- ▶ Forces 500–1000–2500–5000–7500–10000 N, acc. to type
- ▶ Feedback gear unit, adjustable in steps 10 / 20 / 30 / 60 mm
- ▶ Mechanical stroke limitation, 5...60 mm stroke adjustable
- ▶ 100 % overload protected and self locking
- ▶ Compact design and small dimensions
- ▶ Robust aluminium housing (optional marine painting)
- ▶ IP66 protection
- ▶ Manual override included + preparation for comfortable manual override
- ▶ Weight ~ 7 kg
- ▶ Integral safety temperature sensor
- ▶ Status indication by LED



Technical data	ExRun- 5.10 -Y	ExRun- 25.50 -Y	ExRun- 75.100 -Y
Force (nominal)	0,5 / 1,0 kN selectable	2,5 / 5,0 kN selectable	7,5 / 10 kN selectable
Force (blockade) approx. *	0,8 / 1,5 kN	4,0 / 7,5 kN	12 / 16 kN
Force (on the go) approx. *	4,0 / 6,0 kN	8,0 / 12 kN	12 / 16 kN
Supply voltage / frequency	24...240 VAC/DC, $\pm 10\%$ , self adaptable, frequency 50...60 Hz $\pm 20\%$		
Power consumption	max. starting currents see ⓘ Extra information (in acc. with voltage, $I_{start} \gg I_{rated}$ ), 2 A inrush current		
Protection class	Class I (grounded)		
Heater consumption	~ 16 W (motor is not running at this moment), turns on automatically at low ambient temperatures		
Stroke	5...60 mm (adjustable)		
Motor running times (selectable)	2 / 3 / 6 / 9 / 12 s/mm	2 / 3 / 6 / 9 / 12 s/mm	4 / 6 / 9 / 12 / 15 s/mm
Motor	Brushless DC motor		
Control mode Y	0...10 VDC, 4...20 mA in acc. with wiring, selectable on site. Galvanic separation between supply and Y-signal		
Feedback signal U	0...10 VDC, 4...20 mA in acc. with wiring, selectable on site, both signals are available at the same time		
Resistance of Y and U signals	<b>Input signal:</b> $U_U$ 0...10 VDC at 10 k $\Omega$ , $Y_1$ 4...20 mA at 100 $\Omega$ <b>Feedback signal:</b> $U_U$ 0...10 VDC at 1.000... $\infty$ $\Omega$ , $U_1$ 4...20 mA at 0...800 $\Omega$		
Reverse function	Bridge between terminals 3–4 (signal line) effects a reverse function of input and output signals (Y and U)		
Compulsion control	In modulation mode an On-off compulsion control can be performed by external connection /wiring independently from the modulating signal		
Adjustment of Y und U	In case of external mechanical limitation of operating displacement, it is possible to perform an adjustment drive started by touching the button		
Electrical connection	Ex-e junction box incl. terminals 0,14...4 mm <sup>2</sup>		
Cable gland	M20 x 1,5 mm, I12GD Ex-e approved, cable diameter $\varnothing$ 6...13 mm		
Manual override	Change from motor to hand mode with red turn-switch on the side, use Allen key's top side, max. 5 Nm		
Housing material	Aluminium die cast housing, painted. Optional seawater resistant C5-M marine coating (...-CTS)		
Dimensions	L x W x H ~ 208 x 115 x 254 mm (types $\leq 5$ kN), 208 x 115 x 298 mm (types $\geq 7,5$ kN), for diagrams see ⓘ Extra information		
Weight	~ 7 kg (standard version without adaption)		
Ambients	Storage temperature -40...+70 °C, working temperature -20...+40 °C at T6 and -20...+50 °C at T5		
Ambient temperature -30 °C	-30...+40 °C at T6 / -30...+50 °C at T5, reduced forces approx. 60 % of rated value, e.g. 5 kN $\triangleq$ 3 kN (max.). Avoid icing!		
Humidity	0...90 % rH, non condensing		
Operation mode	S3/50 % ED (ED = duty cycle), max. 300 operating cycles / h		
Accuracy mechanically	< 1 mm stroke (hysteresis)		
Accuracy electrically	~ 200 steps acc. to stroke adjustment "Gear belt adjustment" (page 4)		
Wiring diagrams	SB 4.0 <b>For adjusting control and feedback signal <math>U_V</math> / <math>U_{mA}</math> acc. to stroke setting please note page 4</b>		
Delivery	Actuator with integrated junction box, Allen key for manual override		
Parameter at delivery	500 N, 6 s/mm	2,5 kN, 6 s/mm	7,5 kN, 9 s/mm

\* Note also the chapter on dimensioning!

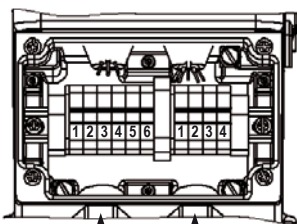
Approbations	
ATEX tested	PTB 09 ATEX 1016 X
IECEX tested	IECEX PTB 11.0024X
In acc. with ATEX	94/9/EC
Approval for gas	I12(1)G Ex de [ja] IIC T6/T5 zone 1, 2
Approval for dust	I12(1)D Ex tD [jaD] A21 IP66 T80°C zone 21, 22
Identification	CE No. 0158
EMC	2004/108/EC
Low voltage	2006/95/EC
IP-Protection	IP66 in acc. with EN 60529

Special solutions and accessories	
...-CTS	Types in aluminium housing with C5-M finish, parts nickel-plated
ExSwitch-R-L	External linear aux. switches, 2 separately adjustable contacts, for mounting on ...Run's spindle in zone 1, 2, 21, 22
ExBox/SW	Ex-e terminal box for aux. switches ...Switch-R-L
MKK-S	Mounting bracket, V2A, for terminal boxes ...Box-... directly on actuator
HV-R	Retrofit manual override for ...Run actuators
GBM-1	Rubber bellow, 60 mm
WS-R	Weather shield in stainless steel V4A / 316L
Adaptions	For fittings and manufacturers on request



Electrical connection

Integrated junction box



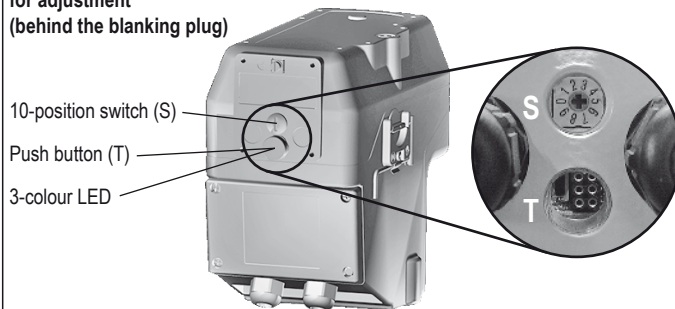
1. Switch off the power
2. Open cover of junction box
3. Put cable through cable gland into junction box
4. Strip wires approx. 7 mm
5. Connect wires acc. to wiring diagram and type. Note: Wrong wiring expires guarantee and warranty
6. Connect protection earth PE
7. Fix wires, screw terminals
8. Close cable entries tighten (IP66)
9. Close cover junction box (regard gasket)

analog in (1-3) Supply (1-2)  
 analog out (3-6) IN/OUT control (3-4)

All actuators are equipped with a universal supply unit working at a voltage range from 24...240 VAC/DC. The supply unit is self adjusting to the connected voltage!  
 Device must be fuse protected max. 5 AT.  
 Note current consumption acc. to running time and applied voltage (min. 2 A).

Parameters, adjustments and failure indication

Switch – Push button – Lamp for adjustment (behind the blanking plug)



Parameter selection

Example:  
 ExRun-25.50

Type	Forces		Forces	
ExRun- 5.10-Y	500 N	1.000 N		
ExRun-25.50-Y	2.500 N	5.000 N		
ExRun-75.100-Y			7.500 N	10.000 N

Requested parameter:  
 Force 5.000 N  
 Running time 6 s/mm

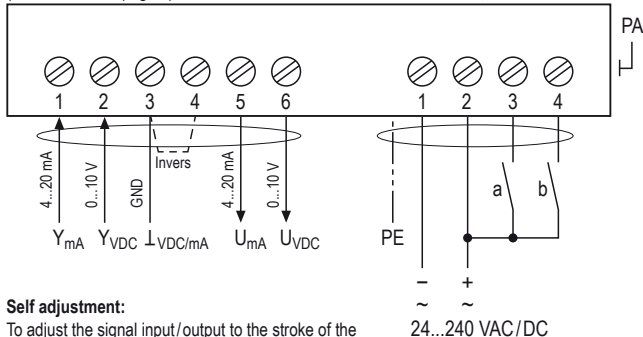
Running times	Position of switch S	Running times	Position of switch
2 s/mm	00	4 s/mm	00
3 s/mm	01	6 s/mm	01
6 s/mm	02	9 s/mm	02
9 s/mm	03	12 s/mm	03
12 s/mm	04	15 s/mm	04

Result:  
 Switch position 07

Continuous control (...Run-...-Y) SB 4.0

Note gear belt setting 0–10–20–30–60 mm (see instructions page 4)

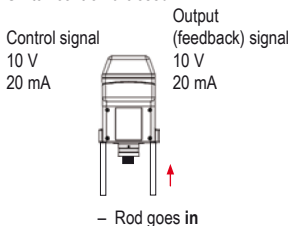
- Function:
- a closed – rod goes in
  - b closed – rod goes out



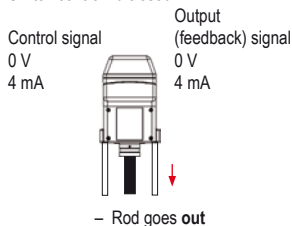
Self adjustment: To adjust the signal input/output to the stroke of the valve the button (T) must be pushed for min. 3 sec.

Control

Function: Switch control a closed

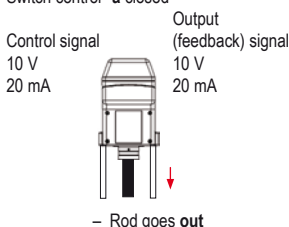


Function: Switch control b closed

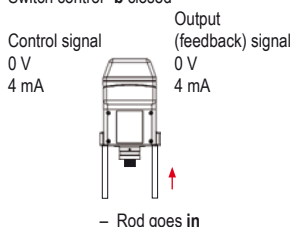


Control reverse (bridge 3–4)

Function: Switch control a closed



Function: Switch control b closed



Functions, adjustments and parameters

- A) Self adjustment of stroke:  
 Push button (T) for minimum 3 seconds. The actuator will drive into both end positions to be adjusted. LED indicates GREEN.  
 Adjustment drive can be applied in any switch (S) position.
- B) Selection of running time and force:  
 Put switch (S) into the correct selected position in acc. to above table. The selected parameter will work at next operation of the actuator. Adjustment can be done even without supply voltage. If supply voltage is available turn switch only if actuator is not running.
- C) Force control:  
 a closed, b open = rod goes in  
 b closed, a open = rod goes out  
 a and b closed = motor doesn't work, no function  
 a and b opened = motor doesn't work, no function

Dimensioning

Force in blocking position

The force in the end positions could be much more than the nominal force. Generally the valve is to check together with actuator and construed accordingly. Note the values in the "Technical Data".

Force on the go

The force in mid travel could be much more than the nominal force. Generally the valve is to check together with actuator and construed accordingly. Note the values in the "Technical Data".

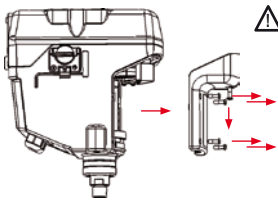
Self adjustment

To protect the valve/armature and the actuator in the end positions a self adjustment has to be performed, always.



At initial operation a self adjustment has to be executed.

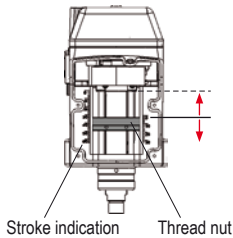
**Stroke and gear belt adjustment**



**Switch off power**

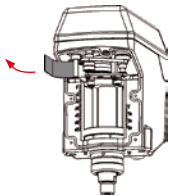
1. Demount cover:  
Loosen 5 screws,  
Remove cover

**Stroke adjustment**



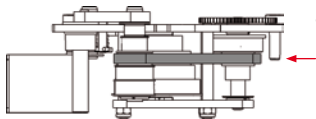
2. Adjust/limitate stroke:  
Stroke can be adjusted by thread nut  
from min. 5 mm to 60 mm.

**Open feedback gear's cover bracket**



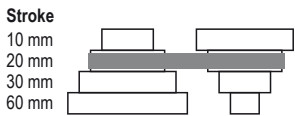
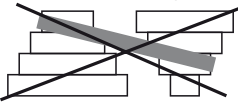
3. Open cover bracket of feedback gear,  
thereby gear belt's tension is removed –  
not till then slide belt by hand to the right  
setting acc. to stroke. Do not use any  
tools.  
Due to repeated movements of the red  
bar the setting of the gear belt gear can  
be changed. The position is corrected by  
closing the cover and starting a re-adjust-  
ment drive.

**Gear belt adjustment (for feedback signal U)**



4. Position gear belt acc. to set stroke.  
Do not use any sharp tools, manual  
operation only. Mind positioning.  
Set acc. to stroke.

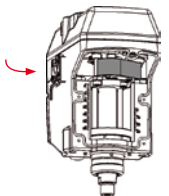
**Gear belt setting**



**Feedback signal**

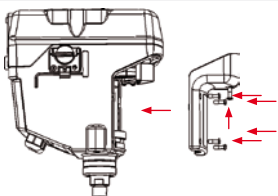
By gear belt setting the feedback signal  
0...10 V / 4...20 mA is adjusted to stroke.  
Example:  
For stroke of 26 mm follows gear belt set-  
ting to position 30 mm. Start adjustment  
drive by pushing button (T) for 3 s.  
Thereby the feedback signal is setting  
stroke automatically to 26 mm (see also  
above "2. Stroke adjustment").

**Close cover bracket of feedback gear**



5. Note right position of gear belt!  
Close bracket, thereby the gear belt is  
automatically tensioned.

**Remount cover**



6. Note: cover gasket must be fit  
in the groove while mounting!  
Tighten 5 screws

Switch on power

**Important information for installation and operation**

Ex area –  
zone 1, 2, 21, 22



Safe area



Supply \*  
24...240 VAC/DC ± 10 %

Control / feedback signal  
0...10 V / 4...20 mA

\* electrical wiring see diagrams

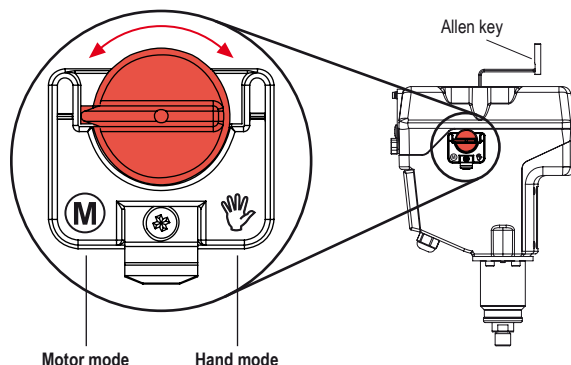
- Do not open the cover when circuits are live
- Regard all (inter-)national standards, rules and regulations
- Supply cables must be installed in a fixed position and protected against mechanical damage
- For wiring use the integrated junction box
- Connect potential earth
- Ambient temperature –20...+40 °C at T6 / –20...+50 °C at T5
- Avoid temperature transfer from valve to actuator (note ambient temperature T<sub>a</sub> !)
- Close all openings with min. IP66
- Flameproof enclosure is protected against mechanical damages acc. to EN 60079-ff
- For outdoor installation a protective housing against rain, snow and sun should be applied
- Actuators are maintenance free, an annual function test is recommended
- Clean only with damp cloth, avoid dust accumulation

**Extra information (see additional data sheet)**

Additional technical information, dimensions, installation instruction, illustration and failure indication

**Manual override**

1. Actuator must be in stop position
2. Turn red switch to change from motor to hand mode
3. Turn to required stroke with Allen key (top side):
  - clockwise = rod out
  - counterclockwise = rod in
4. Upon completion turn back to motor mode



When operating the manual override in case of failure it is possible that the gear decouples. It can be seen that the selector switch is turned on "motor", but when controlled the actuator does not execute any stroke movement. The blockade is resolved by simultaneously rotating the motor-hand switch and turning the Allen key in the hexagon shaft. The gear engages.